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 It is Cambs Glass policy to continually develop and improve our designs and products, therefore reserve the right to modify or change the detail design at our discretion and without notice.

**SPECIFICATION**

**GLASS SPECIFICATION**  
 19.52mm CLEAR TOUGHENED/LAMINATED GLASS

ALL GLASS CONFORMING TO IMPACT RESISTANCE AND BREAKAGE CHARACTERISTICS OF BS6206, WITH ALL GLASS UNITS FABRICATED TO BS5713A AND IN ACCORDANCE WITH BS6262

**FINISH SPECIFICATION**  
 POLYESTER POWER COATED TO ANY STANDARD RAL REFERENCE  
 POLYESTER POWER COATING, MINIMUM THICKNESS OF 40 MICRONS.

**FRAMEWORK SPECIFICATION**  
 ALL ALUMINIUM EXTRUSIONS TO COMPLY WITH BS1474 AND ALUMINIUM SHEET/PLATE TO BS EN 485, 515 & 573. TYPICALLY PROVIDED IN GRADES 6063 & 6062 (EXTRUSIONS) AND S1CH4 & NS4 (SHEET/PLATE). ALL MILD STEEL COMPONENTS TO BE GALVANISED, ZINC COATED OR RED OXIDE PRIMED PRIOR TO FINISH APPLICATION. ALL STAINLESS STEEL COMPONENTS PROVIDED IN GRADE 304 STAINLESS STEEL UNLESS OTHERWISE NOTED. EXTREME ENVIRONMENTS (INC. MARINE) MUST BE HIGHLIGHTED AT SALES OR DESIGN STAGE.

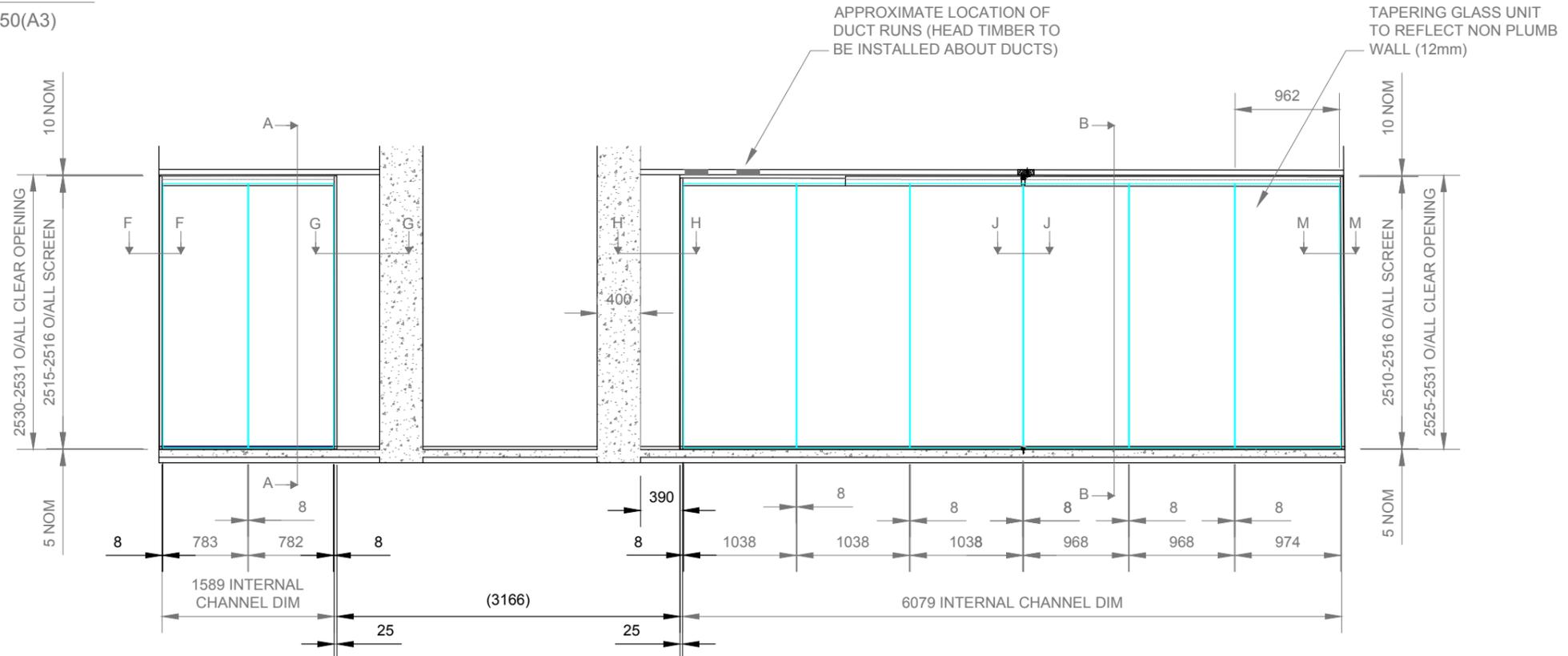
**HARDWARE SPECIFICATION**  
 ALL HARDWARE TO BE SCHEDULED FOR PURPOSE, TAKING INTO CONSIDERATION BOTH ENVIRONMENT AND BIMETALLIC REACTIONS. FASTENERS TYPICALLY SUPPLIED IN GRADE A2 & A4 STAINLESS STEEL. ALL GASKETS AND TAPES TO HAVE A COMPOSITION SUITABLE FOR CLIMATIC CONDITIONS AND UV LIGHT IN ACCORDANCE WITH BS4265. SILICONES TO BE SUPPLIED AS LOW MODULUS, NEUTRAL CURE (TYPE A) IN ACCORDANCE WITH BS5889 UNLESS OTHERWISE NOTED.

**UPSTAND/APERTURE SPECIFICATION**  
 ALL UPSTANDS/APERTURES TO BE PROVIDED WITHIN A TOLERANCE OF +/- 10mm TO THE DIMENSIONS STATED (TAKING INTO CONSIDERATION THE SQUARENESS OF THE STRUCTURE). ANY DIFFERING TOLERANCE REQUIREMENTS AS INDICATED. ALL UPSTANDS/APERTURES TO BE SUITABLE FOR SEALING WHERE INDICATED AND STRUCTURALLY ADEQUATE FOR THE LOADS IMPOSED.

CLIENT	
CONTRACT SALES DETAIL	
JOB REF	SD
ISSUE A	NEW DRAWING ISSUE
NAME	AME
DATE	30/04/15
ISSUE B	NAME DATE
ISSUE C	NAME DATE
ISSUE D	NAME DATE
ELEVATIONS AND SECTIONAL DETAILS FOR INTERNAL PARTITIONS	
DRG No.	SD-INPTL-001
ISS.	A

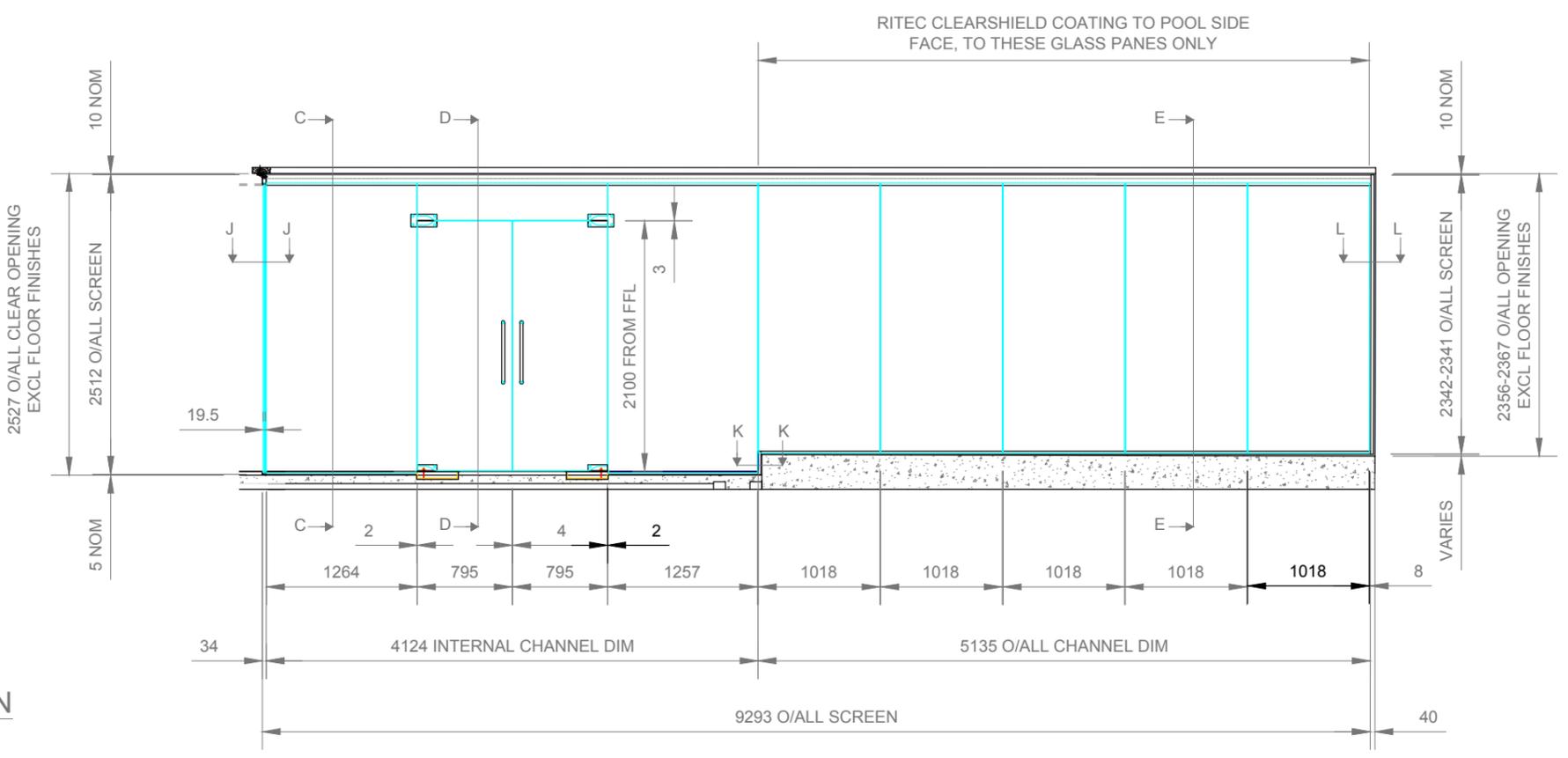
**SIDE SCREEN**

SCALE 1:50(A3)



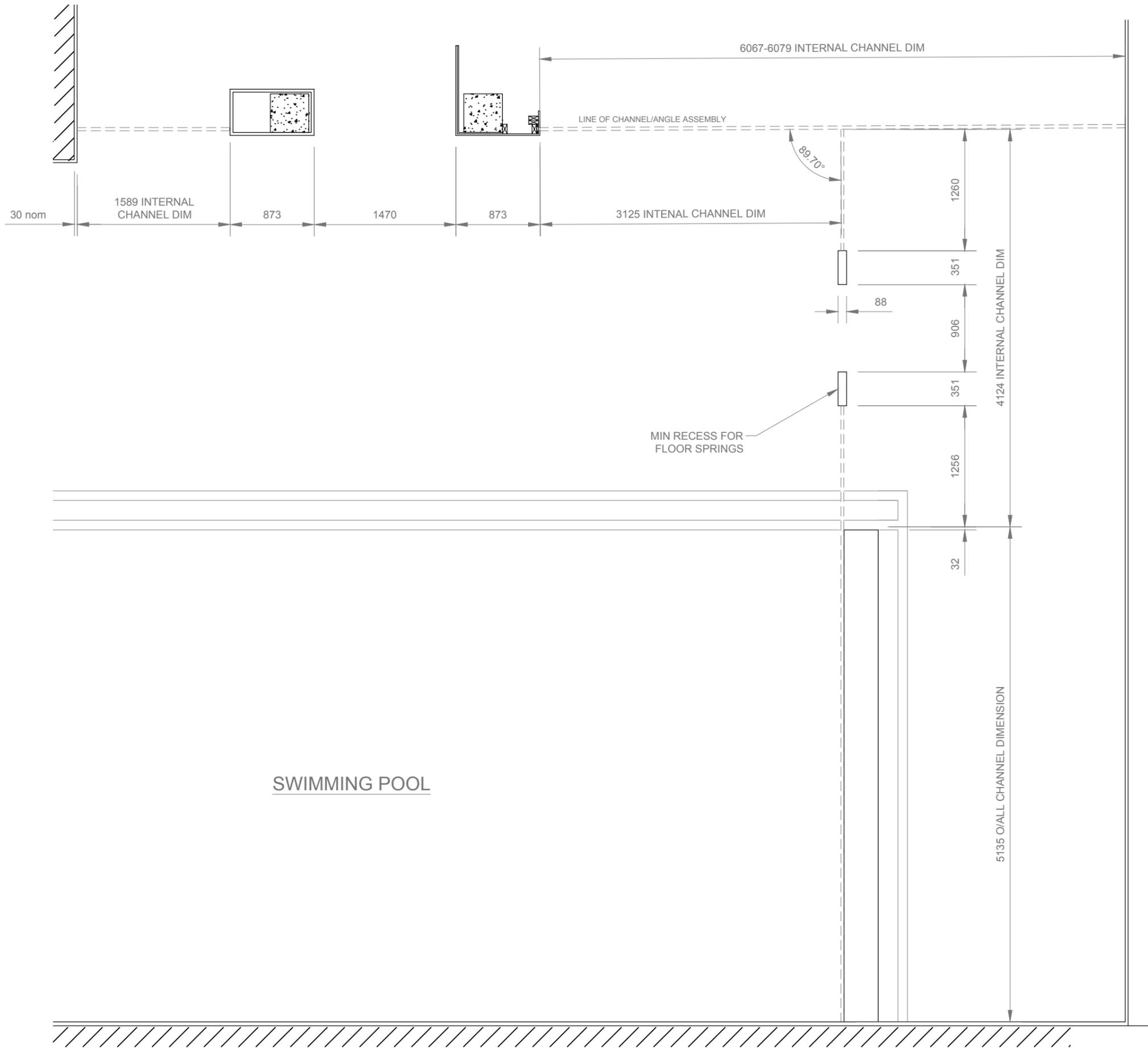
**MAIN SCREEN**

SCALE 1:50(A3)



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 POLYESTER POWER COATING, MINIMUM THICKNESS OF 40 MICRONS.

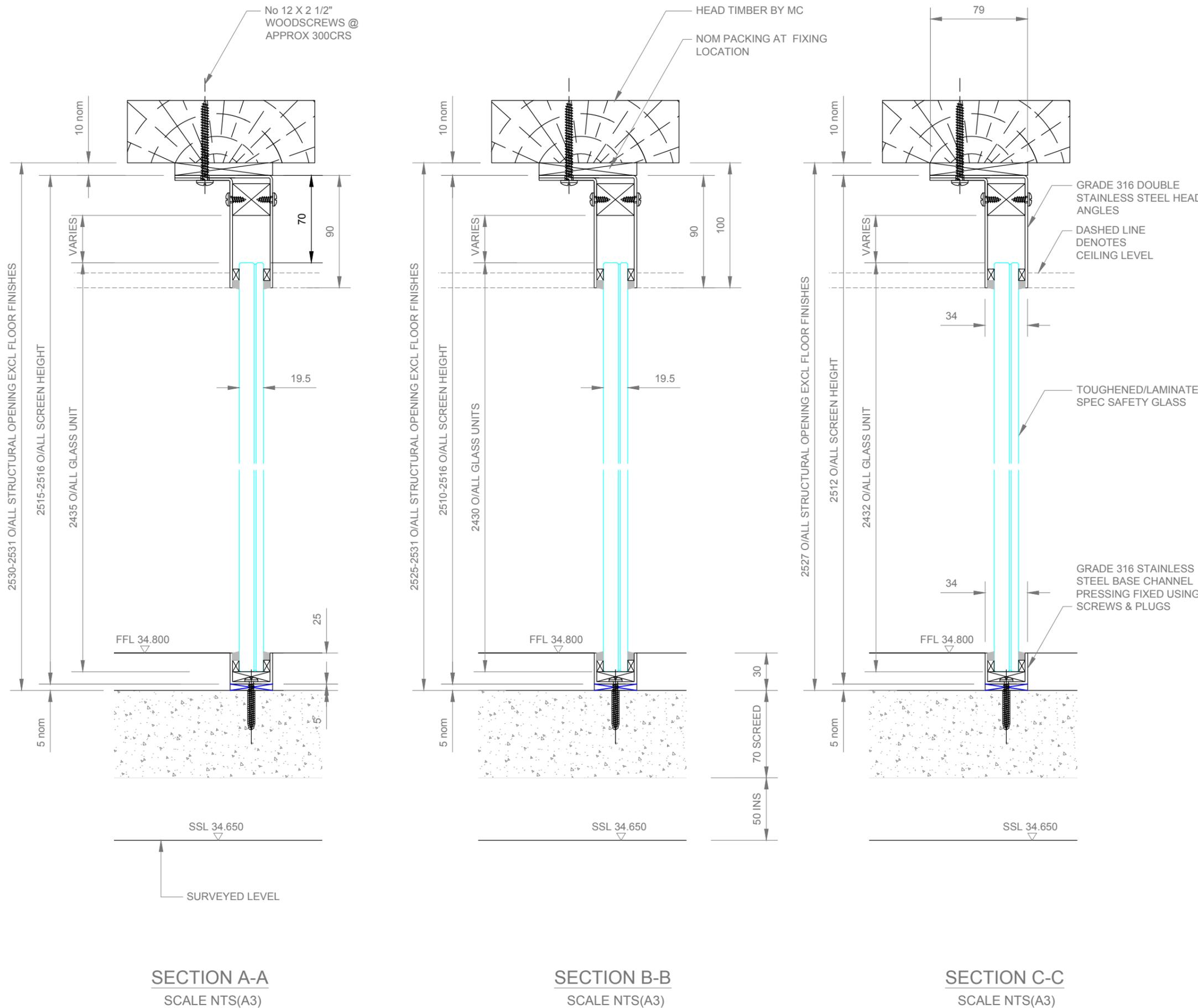
**FRAMEWORK SPECIFICATION**  
 ALL ALUMINIUM EXTRUSIONS TO COMPLY WITH BS1474 AND ALUMINIUM SHEET/PLATE TO BS EN 485, 515 & 573. TYPICALLY PROVIDED IN GRADES 6063 & 6082 (EXTRUSIONS) AND 5104 & NS4 (SHEET/PLATE). ALL MILD STEEL COMPONENTS TO BE GALVANISED, ZINC COATED OR RED OXIDE PRIMED PRIOR TO FINISH APPLICATION. ALL STAINLESS STEEL COMPONENTS PROVIDED IN GRADE 304 STAINLESS STEEL UNLESS OTHERWISE NOTED. EXTREME ENVIRONMENTS (INC. MARINE) MUST BE HIGHLIGHTED AT SALES OR DESIGN STAGE.

**HARDWARE SPECIFICATION**  
 ALL HARDWARE TO BE SCHEDULED FOR PURPOSE, TAKING INTO CONSIDERATION BOTH ENVIRONMENT AND BIMETALLIC REACTIONS. FASTENERS TYPICALLY SUPPLIED IN GRADE A2 & A4 STAINLESS STEEL. ALL GASKETS AND TAPES TO HAVE A COMPOSITION SUITABLE FOR CLIMATIC CONDITIONS AND UV LIGHT IN ACCORDANCE WITH BS4265. SILICONES TO BE SUPPLIED AS LOW MODULUS, NEUTRAL CURE (TYPE A) IN ACCORDANCE WITH BS5889 UNLESS OTHERWISE NOTED.

**UPSTAND/APERTURE SPECIFICATION**  
 ALL UPSTANDS/APERTURES TO BE PROVIDED WITHIN A TOLERANCE OF +/- 10mm TO THE DIMENSIONS STATED (TAKING INTO CONSIDERATION THE SQUARENESS OF THE STRUCTURE). ANY DIFFERING TOLERANCE REQUIREMENTS AS INDICATED. ALL UPSTANDS/APERTURES TO BE SUITABLE FOR SEALING WHERE INDICATED AND STRUCTURALLY ADEQUATE FOR THE LOADS IMPOSED.

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<b>ISSUE A</b> NEW DRAWING ISSUE	NAME AME DATE 30/04/15
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<b>ISSUE C</b>	NAME DATE
<b>ISSUE D</b>	NAME DATE
SECTIONAL DETAILS FOR INTERNAL PARTATIONS	
DRG No. SD-INPTL-002	ISS. A

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**SPECIFICATION**

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19.52mm CLEAR TOUGHENED/LAMIANED GLASS

ALL GLASS CONFORMING TO IMPACT RESISTANCE AND BREAKAGE CHARACTERISTICS OF BS6206, WITH ALL GLASS UNITS FABRICATED TO BS5713A AND IN ACCORDANCE WITH BS6262

**FINISH SPECIFICATION**  
POLYESTER POWER COATED TO ANY STANDARD RAL REFERENCE  
POLYESTER POWER COATING, MINIMUM THICKNESS OF 40 MICRONS.

**FRAMEWORK SPECIFICATION**  
ALL ALUMINIUM EXTRUSIONS TO COMPLY WITH BS1474 AND ALUMINIUM SHEET/PLATE TO BS EN 485, 515 & 573. TYPICALLY PROVIDED IN GRADES 6063 & 6082 (EXTRUSIONS) AND 5184 & NS4 (SHEET/PLATE). ALL MILD STEEL COMPONENTS TO BE GALVANISED, ZINC COATED OR RED OXIDE PRIMED PRIOR TO FINISH APPLICATION. ALL STAINLESS STEEL COMPONENTS PROVIDED IN GRADE 304 STAINLESS STEEL UNLESS OTHERWISE NOTED. EXTREME ENVIRONMENTS (INC. MARINE) MUST BE HIGHLIGHTED AT SALES OR DESIGN STAGE.

**HARDWARE SPECIFICATION**  
ALL HARDWARE TO BE SCHEDULED FOR PURPOSE, TAKING INTO CONSIDERATION BOTH ENVIRONMENT AND BIMETALLIC REACTIONS. FASTENERS TYPICALLY SUPPLIED IN GRADE A2 & A4 STAINLESS STEEL. ALL GASKETS AND TAPES TO HAVE A COMPOSITION SUITABLE FOR CLIMATIC CONDITIONS AND UV LIGHT IN ACCORDANCE WITH BS4265. SILICONES TO BE SUPPLIED AS LOW MODULUS, NEUTRAL CURE (TYPE A) IN ACCORDANCE WITH BS5889 UNLESS OTHERWISE NOTED.

**UPSTAND/APERTURE SPECIFICATION**  
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**SPECIFICATION**

**GLASS SPECIFICATION**  
 19.52mm CLEAR TOUGHENED/LAMINATED GLASS

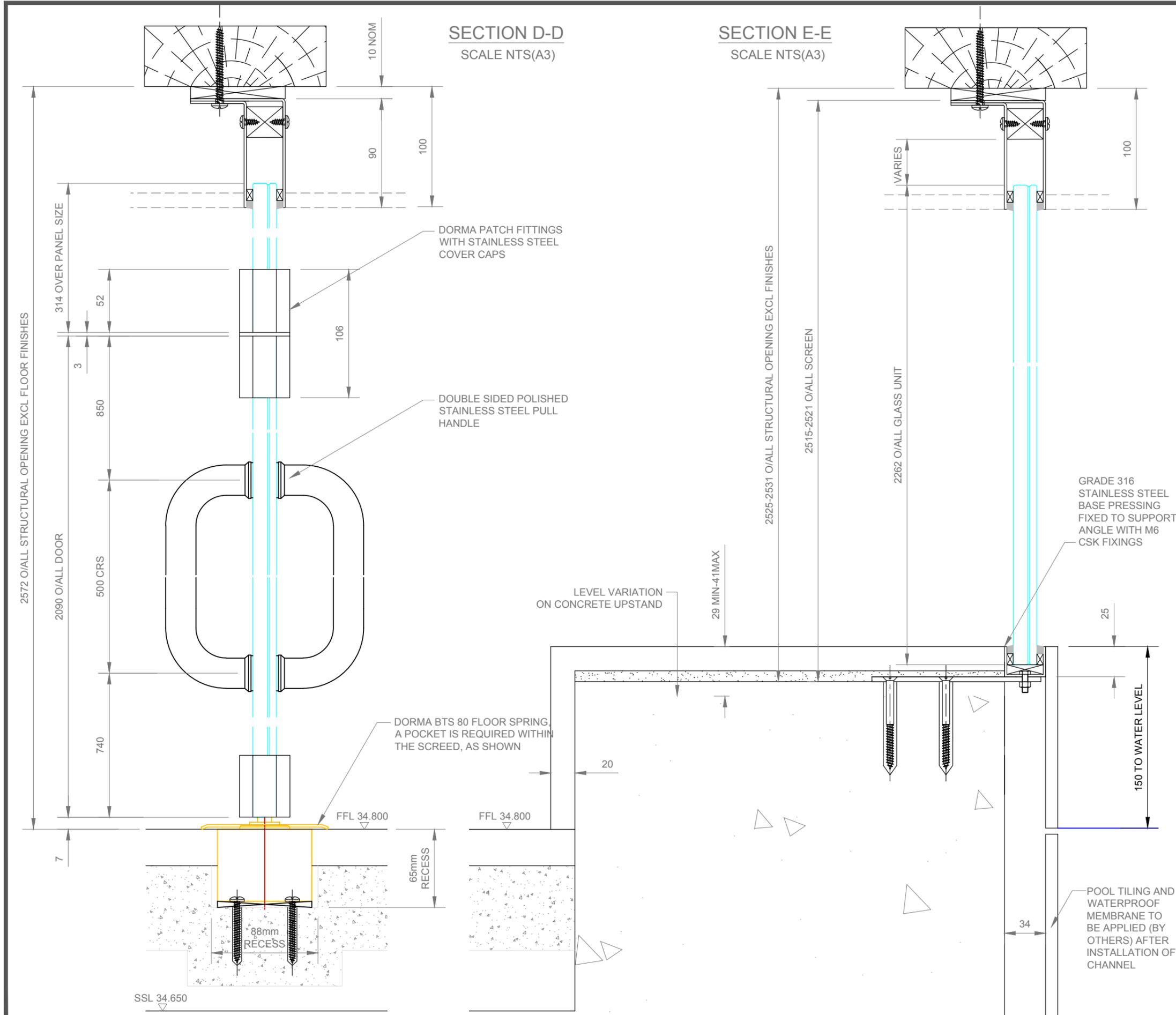
ALL GLASS CONFORMING TO IMPACT RESISTANCE AND BREAKAGE CHARACTERISTICS OF BS6206, WITH ALL GLASS UNITS FABRICATED TO BS5713A AND IN ACCORDANCE WITH BS6262

**FINISH SPECIFICATION**  
 POLYESTER POWER COATED TO ANY STANDARD RAL REFERENCE  
 POLYESTER POWER COATING, MINIMUM THICKNESS OF 40 MICRONS.

**FRAMEWORK SPECIFICATION**  
 ALL ALUMINIUM EXTRUSIONS TO COMPLY WITH BS1474 AND ALUMINIUM SHEET TO COMPLY WITH BS2760. ALL MILD STEEL COMPONENTS TO BE GALVANISED, ZINC COATED OR RED OXIDE PRIMED PRIOR TO FINISH APPLICATION. ALL STAINLESS STEEL COMPONENTS PROVIDED IN GRADE 304 STAINLESS STEEL UNLESS OTHERWISE NOTED. EXTREME ENVIRONMENTS (INC. MARINE) MUST BE HIGHLIGHTED AT SALES OR DESIGN STAGE.

**HARDWARE SPECIFICATION**  
 ALL FITTING TO BE BRUSHED STAINLESS STEEL  
 ALL HARDWARE TO BE SCHEDULED FOR PURPOSE, TAKING INTO CONSIDERATION BOTH ENVIRONMENT AND BIMETALLIC REACTIONS. FASTENERS TYPICALLY SUPPLIED IN GRADE A2 & A4 STAINLESS STEEL  
 ALL GASKETS AND TAPES TO HAVE A COMPOSITION SUITABLE FOR CLIMATIC CONDITIONS AND UV LIGHT IN ACCORDANCE WITH BS4255. SILICONES TO BE SUPPLIED AS LOW MODULUS, NEUTRAL CURE (TYPE A) IN ACCORDANCE WITH BS5889 UNLESS OTHERWISE NOTED.

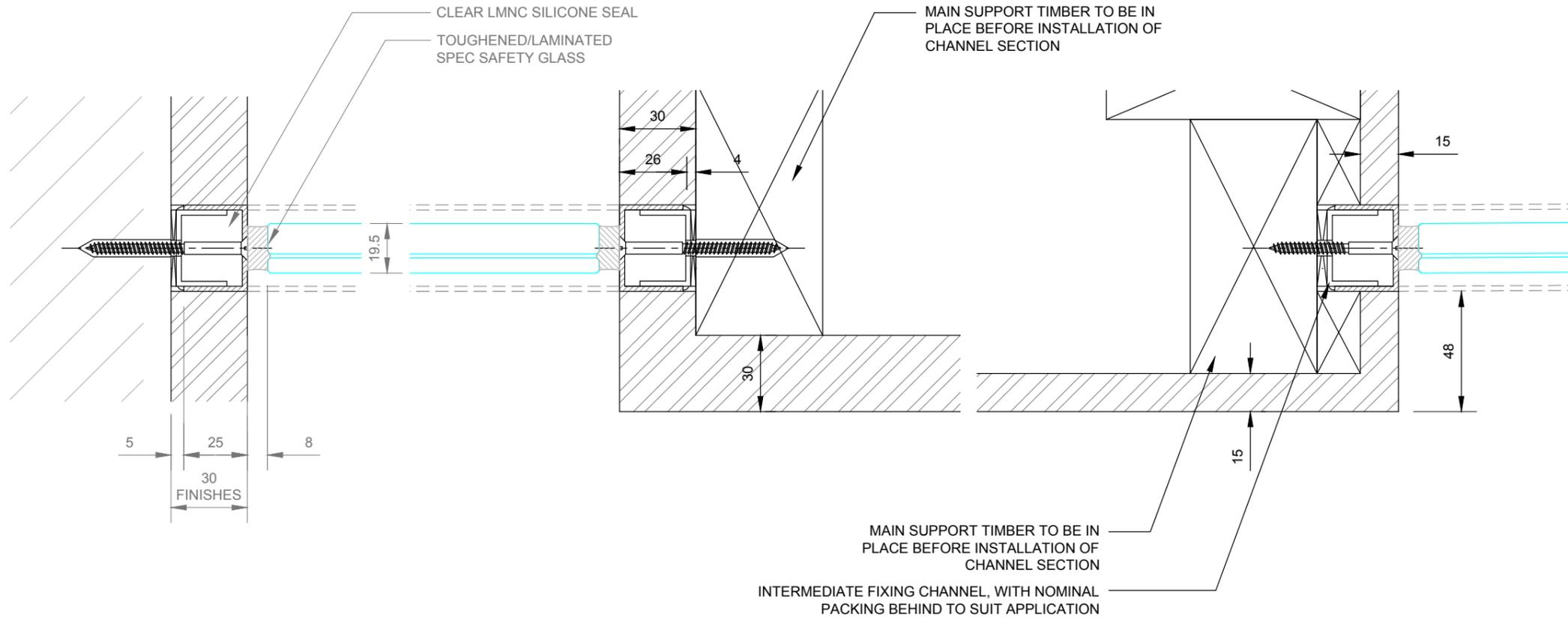
**UPSTAND/APERTURE SPECIFICATION**  
 ALL UPSTANDS/APERTURES TO BE PROVIDED WITHIN A TOLERANCE OF +/- 10mm TO THE DIMENSIONS STATED (TAKING INTO CONSIDERATION THE SQUARENESS OF THE STRUCTURE). ANY DIFFERING TOLERANCE REQUIREMENTS AS INDICATED. ALL UPSTANDS/APERTURES TO BE SUITABLE FOR SEALING WHERE INDICATED AND STRUCTURALLY ADEQUATE FOR THE LOADS IMPOSED.



CLIENT	
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JOB REF	SD
ISSUE A	NEW DRAWING ISSUE
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DRG No.	SD-INPTL-004
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**SECTION F-F**  
SCALE 1:2(A3)

**SECTION G-G**  
SCALE 1:2(A3)

**SECTION H-H**  
SCALE 1:2(A3)

**SPECIFICATION**

**GLASS SPECIFICATION**  
 19.52mm CLEAR TOUGHENED/LAMINATED GLASS

ALL GLASS CONFORMING TO IMPACT RESISTANCE AND BREAKAGE CHARACTERISTICS OF BS6206, WITH ALL GLASS UNITS FABRICATED TO BS5713A AND IN ACCORDANCE WITH BS6282

**FINISH SPECIFICATION**  
 POLYESTER POWER COATED TO ANY STANDARD RAL REFERENCE  
 POLYESTER POWER COATING, MINIMUM THICKNESS OF 40 MICRONS.

**FRAMEWORK SPECIFICATION**  
 ALL ALUMINIUM EXTRUSIONS TO COMPLY WITH BS1474 AND ALUMINIUM SHEET/PLATE TO BS EN 485, 515 & 573. TYPICALLY PROVIDED IN GRADES 6063 & 6082 (EXTRUSIONS) AND 5184 & NS4 (SHEET/PLATE). ALL MILD STEEL COMPONENTS TO BE GALVANISED, ZINC COATED OR RED OXIDE PRIMED PRIOR TO FINISH APPLICATION. ALL STAINLESS STEEL COMPONENTS PROVIDED IN GRADE 304 STAINLESS STEEL UNLESS OTHERWISE NOTED. EXTREME ENVIRONMENTS (INC. MARINE) MUST BE HIGHLIGHTED AT SALES OR DESIGN STAGE.

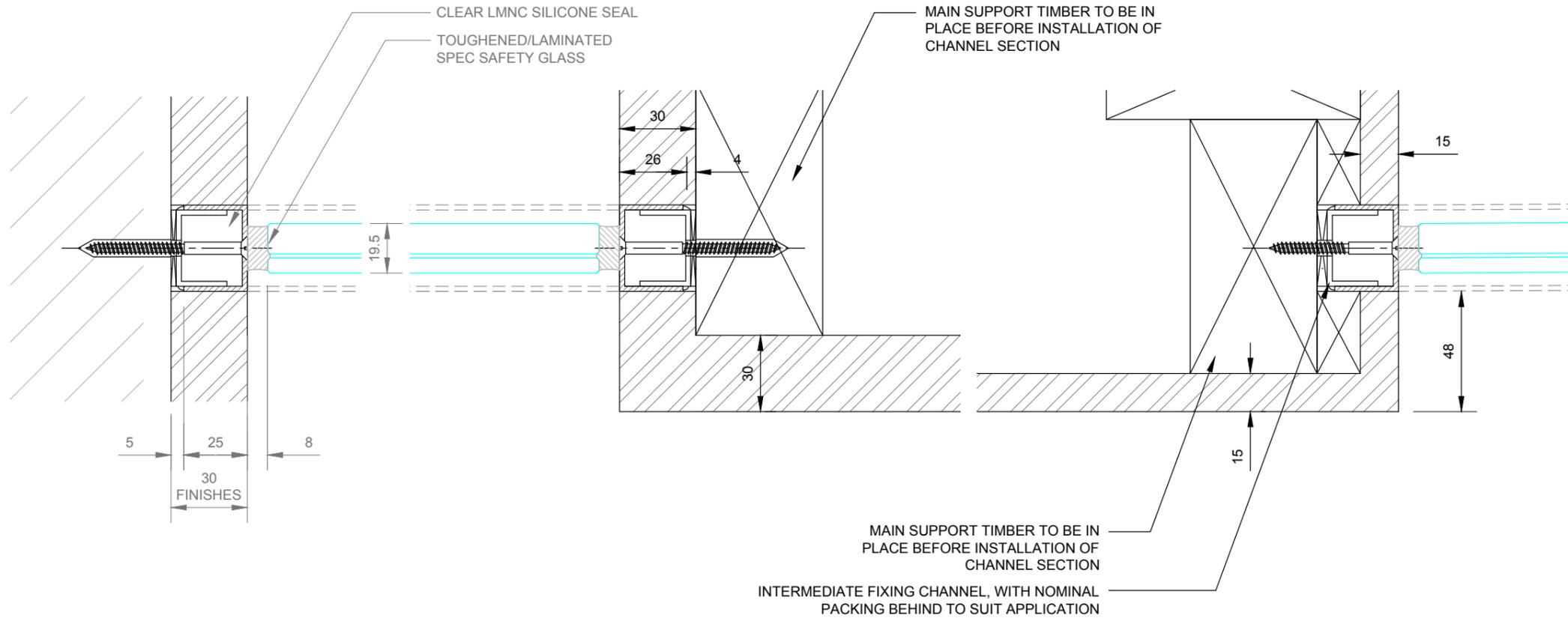
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**UPSTAND/APERTURE SPECIFICATION**  
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<b>JOB REF</b> SD	
<b>ISSUE A</b> NEW DRAWING ISSUE	NAME AME DATE 30/04/15
<b>ISSUE B</b>	NAME DATE
<b>ISSUE C</b>	NAME DATE
<b>ISSUE D</b>	NAME DATE
SECTIONAL DETAILS FOR INTERNAL PARTATIONS	
DRG No. SD-INPTL-005	ISS. A

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SECTION F-F  
SCALE 1:2(A3)

SECTION G-G  
SCALE 1:2(A3)

SECTION H-H  
SCALE 1:2(A3)

**SPECIFICATION**

**GLASS SPECIFICATION**  
 19.52mm CLEAR TOUGHENED/LAMINATED GLASS

ALL GLASS CONFORMING TO IMPACT RESISTANCE AND BREAKAGE CHARACTERISTICS OF BS6206, WITH ALL GLASS UNITS FABRICATED TO BS5713A AND IN ACCORDANCE WITH BS6282

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ISSUE A NEW DRAWING ISSUE	NAME AME DATE 30/04/15
ISSUE B	NAME DATE
ISSUE C	NAME DATE
ISSUE D	NAME DATE
SECTIONAL DETAILS FOR INTERNAL PARTATIONS	
DRG No. SD-INPTL-005	ISS. A